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Paul Keller is President and COO of Quality America, a Lean Six Sigma training and software development company with over 35 years in the field. He is the author of Six Sigma Demystified, Statistical Process Control Demystified, and co-author of The Handbook for Quality Management, Second Edition.

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I used the Six Sigma Handbook as a textbook for Six Sigma Black Belt certification. My first comment will be that this book is NOT an easy read by any stretch of the imagination. It is nearly 500 pages of very dense and complex material. This is definitely not appropriate for anyone who simply wants an overview of

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