

## N2 Fitting And Machining Question Paper

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FITTING AND MACHINING THEORY N2 FORMULA SHEET f = f T N 1 ? D N S = ? D n 40 N N 9 D - d length of workpiece Set-over = 2 length of taper length of workpiece Set-over = Ratio 2 ? X tan = 2L (Helix angle + clearance angle) Following angle = 90 + (Helix angle - clearance angle) Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and Machining Theory April 2016 Memorandum.doc Created Date: 20190513132721Z ...

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