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This book introduces operators and assembly workers to the basic methodology of ZQC in an easy-to-read format that covers all aspects of this important manufacturing improvement strategy. Mistake-Proofing for Operators includes the instructional features that are the signature of the Shopfloor Series. In this series Productivity Press has taken the lead in adult education by teaming with instructional designers to develop complete programs for frontline learning.

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Mistake-Proofing for Operators: The ZQC System (Shopfloor

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The Zero Quality control system (ZQC) is a mistake-proofing approach that prevents defects by monitoring process conditions at the source and correcting errors that would cause defects. In this breakthrough approach, mistake-proofing devices called poka-yoke are used to check and give feedback about each product or operation in the process, not just a sample.

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Mistake-Proofing is a simple and effective method to prevent defects from occurring in an organization ' s manufacturing, service or business process. This article describes the six mistake-proofing principles to design both product and processes so that mistakes are impossible to make or, at the least, easy and early to detect and correct. 1.

The Six Mistake Proofing Principles | Operational ...

Mistake Proofing is about preventing errors, notifying the operator when an error does occur and stopping the error from moving to the next operation or becoming a defect for our customers. Mistake Proofing Process Flow

Mistake Proofing | Quality-One

becomes obvious to the operator when it is time to place an order for the warehouse to deliver another pallet of ink. This visual management mistake proofs downtime on the presses by providing a continuous supply of ink. Hotels also use visual cues. For the housekeeping staff, they wrap paper strips around the

MISTAKE PROOFING TECHNIQUES - Lean Methods Group

Mistake proofing, or its Japanese equivalent poka-yoke (pronounced PO-ka yo-KAY), is the use of any automatic device or method that either makes it impossible for an error to occur or makes the error immediately obvious once it has occurred. It is a common process analysis tool. When to Use Mistake Proofing

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What is Poka-Yoke? Mistake & Error Proofing | ASQ

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The Zero Quality Control System (ZQC) is a mistake-proofing approach that prevents defects by monitoring processing conditions at the source and correcting errors that cause defects. Since it is human nature to make mistakes, ZQC does not blame people for errors, but instead finds ways to keep errors from becoming defects.

Mistake-Proofing for Operators: The Zqc System by Shingo

Poka-yoke is a Japanese term that means "mistake-proofing" or "inadvertent error prevention". A poka-yoke is any mechanism in any process that helps an equipment operator avoid mistakes. Its purpose is to eliminate product defects by preventing, correcting, or drawing attention to human errors as they occur. The concept was formalised, and the term adopted, by Shigeo Shingo as part of the Toyota Production System.

Poka-yoke - Wikipedia

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