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50 illustrations. Publisher:
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Making Materials Flow - Lean Manufacturing

Making Materials Flow
(Introduction) Harris, Rick;
Chris Harris; and Earl
Wilson. 9/15/2003. "Because
continuous flow is a major
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create truly continuous flow in the shop-floor activities we have managed. In the past few years, we've increasingly noted companies making progress in creating areas of continuous flow as more and more managers hear about value-stream mapping and grasp the power of continuous-flow cells."

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"Apex Tube Company is a typical discrete parts

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manufacturer, making fuel lines for cars, trucks, and heavy equipment. Several years ago, Apex responded to pressure from its customers for lower prices, higher quality, more frequent deliveries, and more rapid response to changing demands by taking a hard look at its manufacturing operations.""One facility — the example used ...

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